

# EURASIAN RESOURCES GROUP

## SUSTAINABLE GREENING OF ERG ENTERPRISES

Transition to BAT principles



Eurasian Resources Group



One quarter of Kazakhstan's MMCs



One of the key power suppliers



Major railway provider in Central Asia



>62 thous. people

Number of personnel

ERG for Kazakhstan's economy

Additionally supported in country's economy

169

Thousands of jobs



87

Tenge

Additional value added to the economy is created for every 100 tenge of ERG value added due to the Group's activities

Kazakhstan's GDP generated by ERG

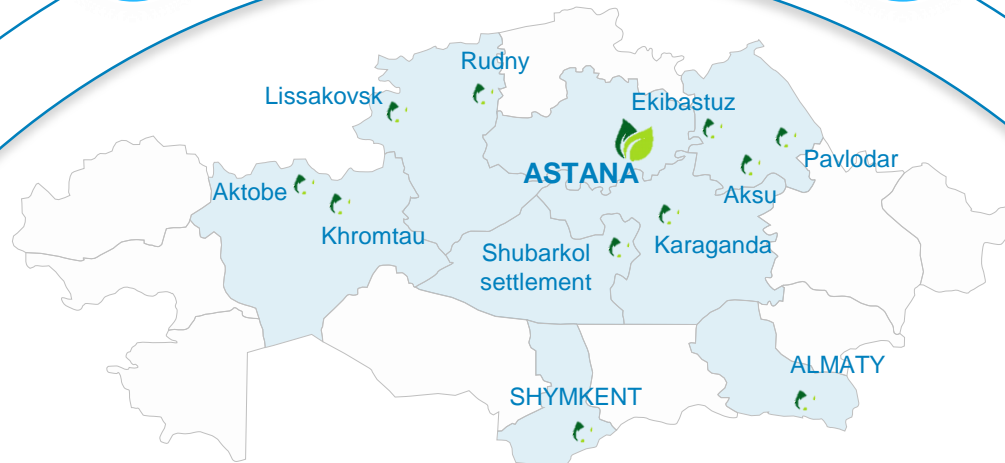
2,55%



ERG is among the top three best employers in the MMC sector

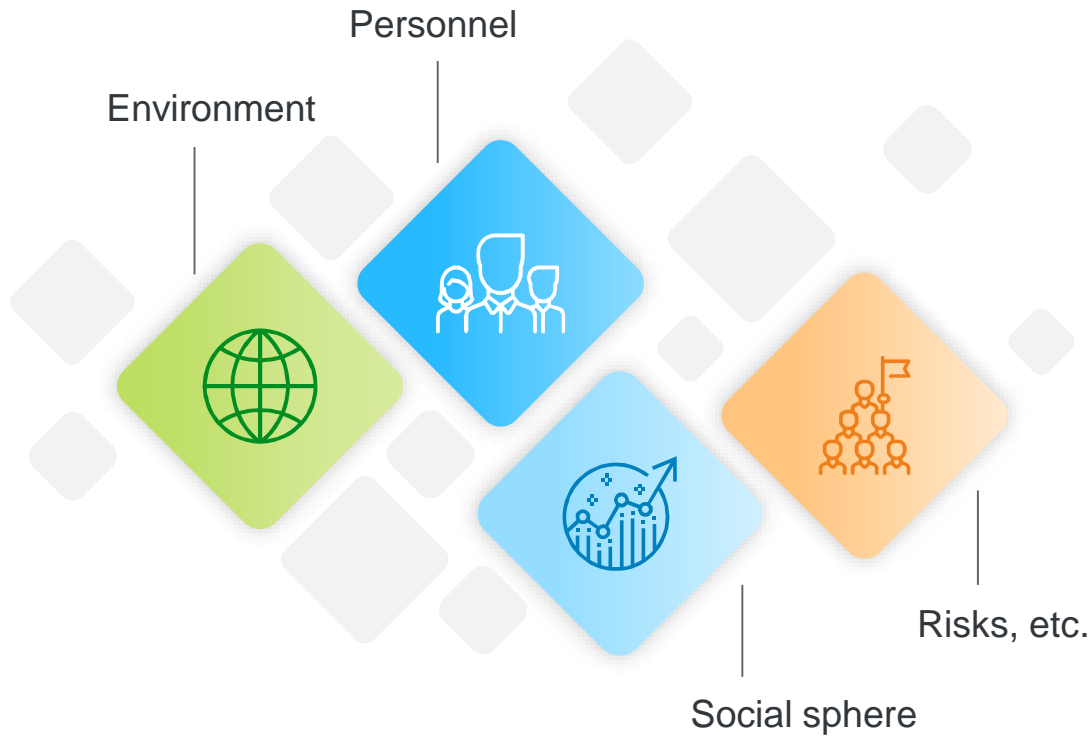


TOP-5

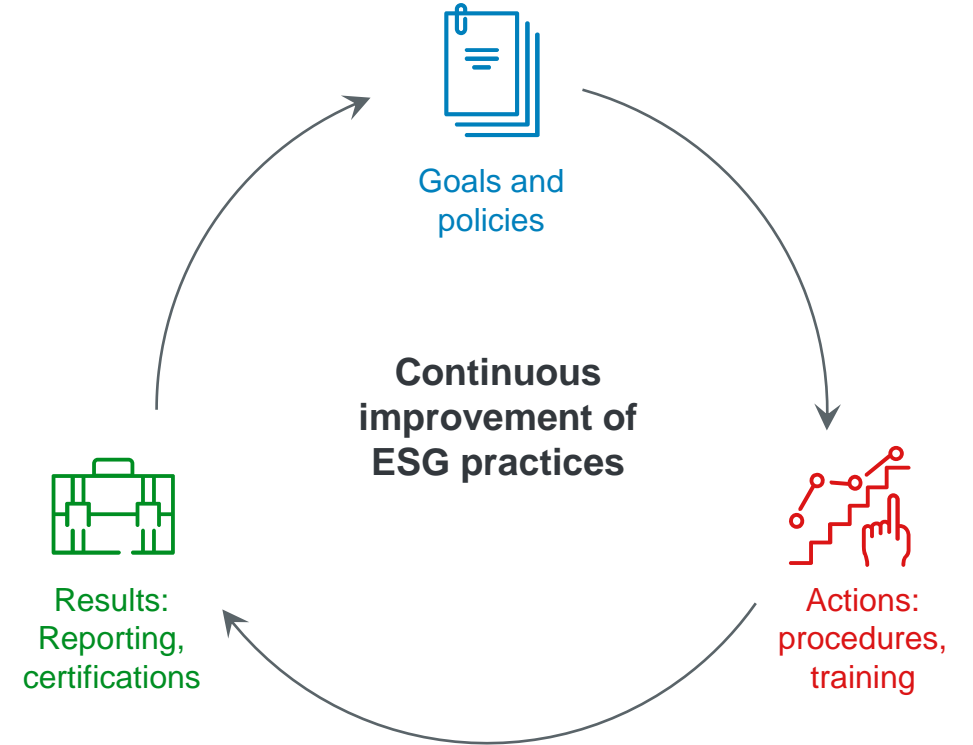


## ESG COMMITTEE IN PLACE

ESG Committee prioritizes and monitors ESG directions



The management cycle ensures continuous improvement of ESG practices



<b>E</b>	<b>1. Reduction of ERG environmental impact</b>	<b>Emissions</b> <ul style="list-style-type: none"> <li>Reduction of environmental emissions (waste, atmospheric air, discharges)</li> </ul>	<b>Water</b> <ul style="list-style-type: none"> <li>Improving the efficiency of water resources utilization</li> </ul>	<b>Climate change</b> <ul style="list-style-type: none"> <li>Greenhouse gas emissions management, renewable energy portfolio development</li> </ul>
<b>S</b>	<b>2. Development of communities and regions of operations</b>	<b>Well-being of regions</b> <ul style="list-style-type: none"> <li>Creating comfortable living and development conditions for the population of the regions of operations</li> </ul>	<b>Business environment</b> <ul style="list-style-type: none"> <li>Development of local business environment</li> </ul>	<b>Investing in communities</b> <ul style="list-style-type: none"> <li>Development of local entrepreneurs and localization of production</li> </ul>
<b>S</b>	<b>3. A happy diverse and healthy team</b>	<b>Employee well-being and a diverse team</b> <ul style="list-style-type: none"> <li>Ensuring comfortable working conditions and social well-being of employees, a diverse and inclusive team</li> </ul>	<b>Occupational health and safety</b> <ul style="list-style-type: none"> <li>Ensuring global standards of industrial and occupational health and safety</li> </ul>	<b>Employee health</b> <ul style="list-style-type: none"> <li>Promoting the maintenance and promotion of employee health</li> </ul>
<b>G</b>	<b>4. Leadership in business standards</b>	<b>Business ethics</b> <ul style="list-style-type: none"> <li>Strengthening ethical risk management</li> </ul>	<b>Responsible supplies</b> <ul style="list-style-type: none"> <li>Creating and strengthening a responsible supply chain that integrates ESG principles</li> </ul>	<b>Proactive public position</b> <ul style="list-style-type: none"> <li>Leadership in shaping the ESG agenda in the regions of operations</li> </ul>

## UN SDGs



Both the contribution to the UN Sustainable Development Goals and the Group's corporate strategy are taken into account



2018 The Group's Environmental Strategy was mainly focused on power assets



The Environmental Strategy is updated annually



As of today, it covers all of the Group's business areas (mining, metallurgy, energy)



The Environmental Strategy is focused on reducing emissions of solid substances to European standards, as a first step towards reducing gaseous emissions.



To achieve the targets, the Environmental Strategy is based on the implementation of the best available techniques



Planned investments in execution, in the order of

**T296** bln  
to 2030

**ERG'S ENVIRONMENTAL GOALS ARE IN LINE WITH BENCHMARKS AND UNITED NATIONS SDGS.**

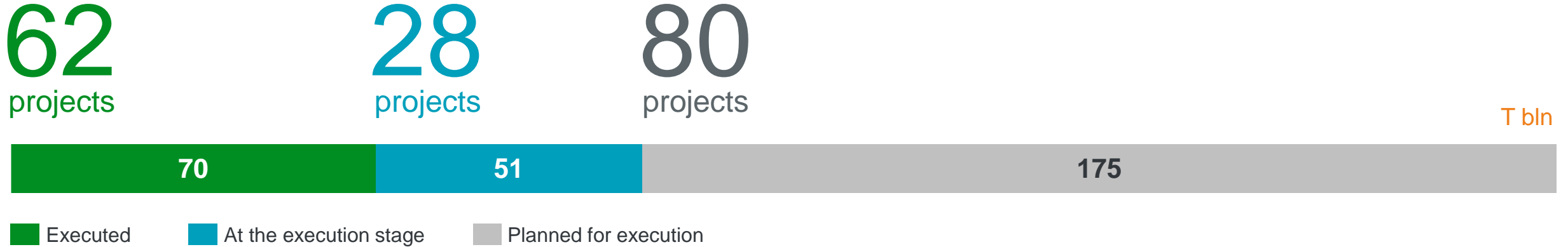
- 33%** Reduction of water withdrawal from water bodies compared to 2019 level
- 30%** Reduction of pollutant discharges to water bodies and filtration fields compared to 2019 levels
- 56%** Reduction in particulate matter levels compared to 2019 levels
- 50%** Processing of hazardous waste compared to 2030 waste production
- 100%** Decommissioning and disposal (destruction) of PCB containing equipment 2025
- up to 2 MT** ERG Recycling. Recycling and realization of secondary materials obtained from industrial wastes
- Development and implementation of the Biodiversity Policy

### UN Sustainable Development Goals

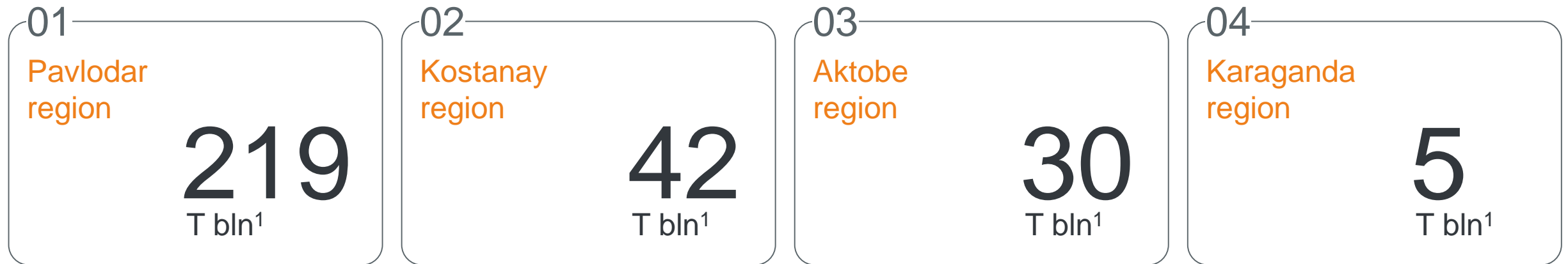
- 6** ЧИСТАЯ ВОДА И САНИТАРИЯ  
Ensuring availability and sustainable use of water and sanitation for all
- 9** ИНДУСТРИАЛИЗАЦИЯ, ИННОВАЦИИ И ИНФРАСТРУКТУРА  
Building resilient infrastructure, promoting inclusive and sustainable industrialization and innovation
- 12** ОТВЕТСТВЕННОЕ ПОТРЕБЛЕНИЕ И ПРОИЗВОДСТВО  
Ensuring the transition to sustainable consumption and production patterns
- 15** СОХРАНЕНИЕ ЭКОСИСТЕМ СУШИ  
Protecting and restoring terrestrial ecosystems and promoting their sustainable use, sustainable forest management, combating desertification, halting and reversing land degradation and halting biodiversity loss

# PLANNED INVESTMENTS IN GREENING TO 2030

MAKE 296 T BLN



## INVESTMENTS



Investments excluding RES production projects, energy efficiency, etc.  
Updated Long-term Strategic Plan 2025-2034  
Dollar rate from group model including Forecast. Real prices



■ Executed    
 ■ At the execution stage    
 ■ Planned for execution

### Aluminium of Kazakhstan

**T112 bln:**



**13 projects executed:**

- Replacement of 4 filters of sintering furnaces No.1,4
- HPP-1. Replacement of ash collecting unit of boiler unit 6
- Automated monitoring system installed in SPZ and emission sources
- Replacement of encapsulated sources of ionizing radiation
- Replacement of PCB containing sovto transformers
- Tree planting
- Other

**7 projects at the execution stage:**

- Replacement of 2 filters of sintering furnace No. 5
- HPP-1. Replacement of ash collector of boiler unit No.7
- HPP-1. Pilot testing of COROMAX technology on electric filter of boiler unit No.8.
- Reconstruction of pit water storage pond of Keregetas lime pit
- Reconstruction of waste water treatment facilities
- Reconstruction of storage pond (quarry water)
- Tree planting

**21 projects planned for execution:**

- Replacement of 8 filters of sintering furnaces
- Replacement of filters of calcination furnaces
- Reconstruction of dust exhausting plants
- Other

### Eurasian Energy Corporation

**T57 bln:**



**10 projects executed:**

- PP. Replacement of ash collector of unit 5
- PP. Vostochny open-pit. An automated monitoring unit was installed at the SPZ boundary and emission sources.
- PP. A new bag filter was installed at the railcar dumper.
- Vostochny open-pit. A flushing machine was purchased
- Tree planting
- Other

**3 projects at the execution stage:**

- EEC. Replacement of ash collector of boiler unit 4b.
- PP. Vostochny open-pit. Tree planting

**14 projects planned for execution:**

- PP. Replacement of ash collectors of units 1,2,3,4a,8 (as part of reconstruction)
- Vostochny open-pit. Replacement of gas cleaning of the boiler house
- Vostochny open-pit. Modernization of dust exhausting plant of loading points
- Other

### Kazchrome. Aksu Ferroalloys Plant

**T37 bln:**



**5 projects executed:**

- Melt Shop No.4. Replacement of furnace gas cleaning 44
- Melt Shop No.1. Replacement of dust exhausting system of dosing departments
- Automated monitoring system installed at the SPZ boundary and emission sources
- Dust suppression in Slag Processing Shop (annually)
- Tree planting

**5 projects at the execution stage:**

- Melt shop No.4. Replacement of furnace gas cleaning 42
- Melt shop No.2. Replacement of dust exhausting system (dosing)
- Construction of industrial line water treatment facilities with return to technology
- Tree planting

**16 projects planned for execution:**

- Discharge measurement station. Reconstruction of gas cleaning of furnaces No. 11-12
- Activities to reduce emissions of Melt Shop No.2
- Replacement of gas cleaning of furnaces 47, 48
- Replacement of dust exhausting system
- Other

### Kazakhstan Aluminium Smelter

**T13 bln:**



**1 project executed:**

- An automated monitoring system was installed at emission sources

**1 project at the execution stage:**

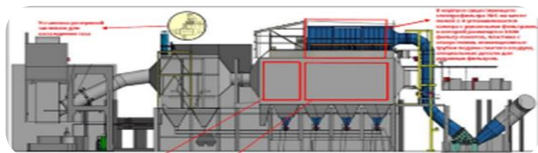
- Tree planting

**3 projects planned for execution:**

- Replacement of dust exhausting plants. Anode roasting. Storage and handling of raw materials transportation
- Implementation of techniques to reduce sulphur emissions
- Other



# MAIN EXECUTED PROJECTS FOR BAT IMPLEMENTATION PAVLODAR REGION



## Aluminum of Kazakhstan. Pavlodar Alumina Plant

Project to replace electrostatic precipitators No.1-2 of furnace No.1, No.7-8 of furnace No.4 of the sintering shop with hybrid ones, ThyssenKrupp, Germany, filters No.1,2 (2021); No.7,8 (2024).

Investments: **T 14 bln**

Field No. 1 electrical



Fields Nos.2-4 bag



## Kazchrome. Aksu Ferroalloys Plant

Project for filter replacement of furnace 44, Czech Republic, (2021)

Investments: **T 6,5 bln**



## Aluminium of Kazakhstan. HPP-1

Replacement of ash collector of boiler unit No. 6, Italy (2023)

Investments: **T 4,5 bln**



## Aluminium of Kazakhstan. HPP-1

Pilot tests of COROMAX technology are underway at the electrostatic precipitator KA No. 8 of HPP-1, FLSmidh, Denmark, (2022)

Investments: **T 1,3 bln**

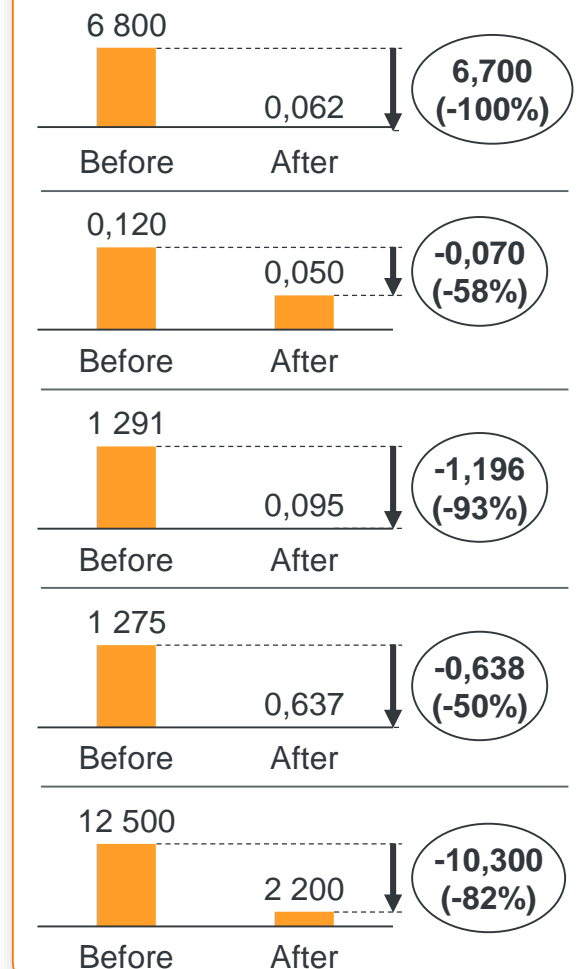


## EEC. Power Plant

Project on ESP replacement at Unit 5, France, (2020)

Investments: **T 4,2 bln**

### Result, thousand tons per annum





■ Executed 
 ■ At the execution stage 
 ■ Planned for execution

### Kazchrome. Aktobe Ferroalloys Plant

**T23 bln:**



#### 8 projects executed:

- Melt Shop Nos.1,2 Modernization of gas cleaning. Installed 2 new high-efficiency bag filters behind furnaces of Melt Shop No.2 instead of electrostatic precipitators and one dust exhausting system bag filter of Melt Shop No.1.
- Reconstruction of dust exhausting plants MB 04-06 of Melt Shop No.4
- Dust suppression and fastening of dusty surfaces of slag dump, (annually)
- Project on storm industrial effluents use in technology
- Renewal of the source, use of treated water-Automatic monitoring system installed at SPZ and emission sources
- Dust exhausting plant replacement project at crushing and grading complex
- Tree planting
- Other

#### 2 projects at the execution stage:

- Dust suppression and fastening of dusty surfaces of slag dump, (annually)
- Tree planting

#### 3 projects planned for execution:

- Replacement of dust exhausting plants. Crushing, transportation units
- Discharge-measurement station. Construction of local wastewater treatment facilities
- Tree planting

### Kazchrome, Donskoy Ore Mining and Processing Plant:

**T7 bln:**



#### 6 projects executed:

- Project on the use of quarry and mine water at the plant (elimination of pollutant discharges)
- Automatic monitoring system installed at SPZs
- Automatic monitoring system installed at emission sources.
- Project on installation of dust suppression system for open warehouse DOF-1 (commissioning works are in progress)
- Tree planting
- Other

#### 1 project at the execution stage:

- Tree planting

#### 3 projects planned for execution:

- Installation of corner burners on the roasting furnace of the heating and roasting zone UPO-1
- Installation of corner burners on the roasting furnace of the heating and roasting zone UPO-2.
- Replacement of dust exhausting plants. Crushing, transportation, etc. units

# MAIN PROJECTS EXECUTED FOR BAT IMPLEMENTATION

## AKTOBE REGION



**Kazchrome. Aktobe Ferroalloys Plant.** Project on reconstruction of dust exhausting plants MB 04-06 of Melt Shop No. 4, manufactured in the Russian Federation, (2021)

**Investments: T 0,747 bln**



**Kazchrome. Aktobe Ferroalloys Plant.** Dust suppression and fastening of dusty surfaces of slag dump was executed, (annually)

**Investments: T 0,019 bln**



**Kazchrome. Aktobe Ferroalloys Plant.** The project on modernization of gas purification of Melt Shops Nos.1,2 was executed. Two new bag filters were installed behind the furnaces of Melt Shop No.2 to replace electrostatic precipitators and one dust exhausting system bag filter of Melt Shop No.1 (2023).

**Investments: T 14 bln**



**Kazchrome. Aktobe Ferroalloys Plant.** The project on construction of local treatment facilities was implemented. Resumption of source, water use after treatment (2022)

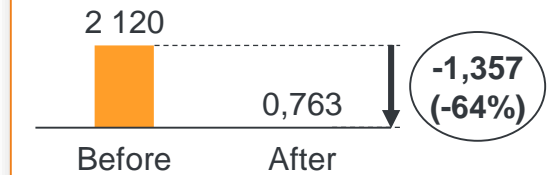
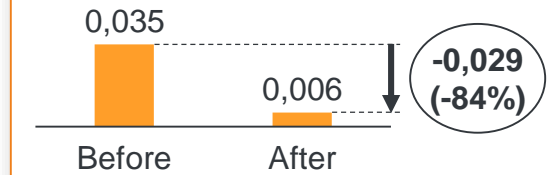
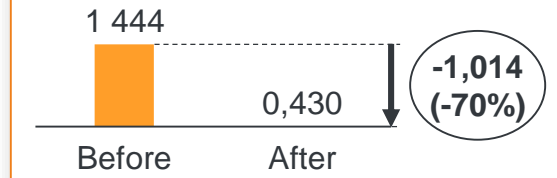
**Investments: T 0,132 bln**



**Kazchrome. Donskoy Ore Mining and Processing Plant.** A dust suppression project was implemented at the finished product warehouse of DOF-1 (Borey dust suppression system was installed in the product unloading areas) (2023)

**Investments: T 0,255 bln**

### Result, thousand tons per annum



Reduction of process water intake by 438 thousand m3/year

Reduction of dust emissions **by 80%**



■ Executed 
 ■ At the execution stage 
 ■ Planned for execution

### Sokolov-Sarbay Mining Production Unit (SSGPO):

**T41 bln:**



#### 12 projects executed:

- Project on using quarry water for dust suppression of ash dump with exclusion of pollutant discharges
- Changing the cooling of sampling points of HPP from potable to technical water
- Flushing machine were purchased for dust suppression on roads and finished products warehouse.
- Project of surface drainage of Rudny site from flood waters and their application in the process at the concentration plant
- Automatic monitoring system installed at SPZ and emission sources
- Tree planting
- Other

#### 4 projects at the execution stage:

- Replacement of ash collector of boiler unit No. 1 at Rudny HPP (as part of reconstruction)
- Main designing solution for replacement/modernization of exhaust and gas-cleaning equipment
- Conversion of Kachar heating center from coal to gas is in the process of completion
- Tree planting

#### 14 projects planned for execution:

- Pellet Plant. Modernization of waste gas system for roasting machines
- Pellet Plant. Ore Preparation and Processing Plant. Machinery and Repair Shop. HPP. Replacement of dust exhausting plants. Crushing, transportation units
- Replacement of 4 ash collecting units at HPP in Rudny.
- Replacement of dust exhausting plants. Crushing, transportation, drying units

### Aluminum of Kazakhstan. Krasno-Oktyabrskoye bauxite mining unit:

**T1 bln:**



#### 2 projects executed:

- Project for installation of oil separators at the quarry water discharge of the Vostochno-Ayatskoye deposit of the bauxite mine
- Automated monitoring system installed at the discharge outlet

#### 1 project planned for execution:

- Installation of hydrocyclones at 2 outlets of the Krasnogorsk bauxite mine at the discharge to Lake Taksor



**SSGPO.** Project on application of quarry water for dust suppression of ash dump with elimination of pollutant discharges was implemented (2021)



**SSGPO.** 3 pcs. of flushing machines were purchased for dust suppression on roads and finished goods warehouse, 3 pcs. were re-equipped.  
**Investments: T 2 bln**



**SSGPO.** The project to replace coal-to-gas at the Kachar heating center is at the finishing stage.  
In 2023, 2 natural gas-fired hot water boilers put into operation

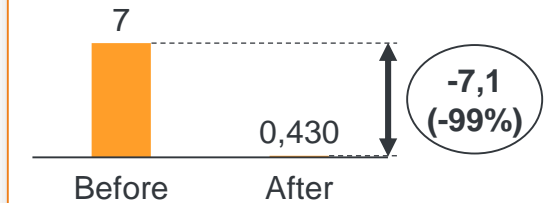


**Aluminium of Kazakhstan. KBRU.** The project for installation of oil separators at the Vostochno-Ayatskoye bauxite mine's pit water discharge was realized (2022).

## Result, thousand tons per annum

Reduction of pollutant discharge to **4**

Dust emission control



Reduction of petroleum product discharge by **0,004**



■ Executed 
 ■ At the execution stage 
 ■ Planned for execution

Karaganda region: Kazchrome, Kazmarganets Mining Department. Manganese of Zhairam. Shubarkol Komir  
Turkestan region: 3-Energoortalyk

### 5 projects executed:

Kazmarganets Mining Department:

- Construction of a wastewater treatment facility to treat wastewater from the storage pond of the TUR mine from oil products was completed

Shubarkol Komir:

- Reconstruction of stormwater drainage system with further use of water for irrigation of roads against dusting was performed
- Tree planting

3-Energoortalyk:

- An automated monitoring system was installed at emission sources
- Tree planting

### 5 projects planned for execution:

Manganese of Zhairam:

- Purchase of a waste utilization unit

Shubarkol Komir:

- Replacement of dust exhausting plants at By-product Coke Plant and boiler houses "West", "Center"
- Purchasing of a disposal unit

### 5 projects at the execution stage:

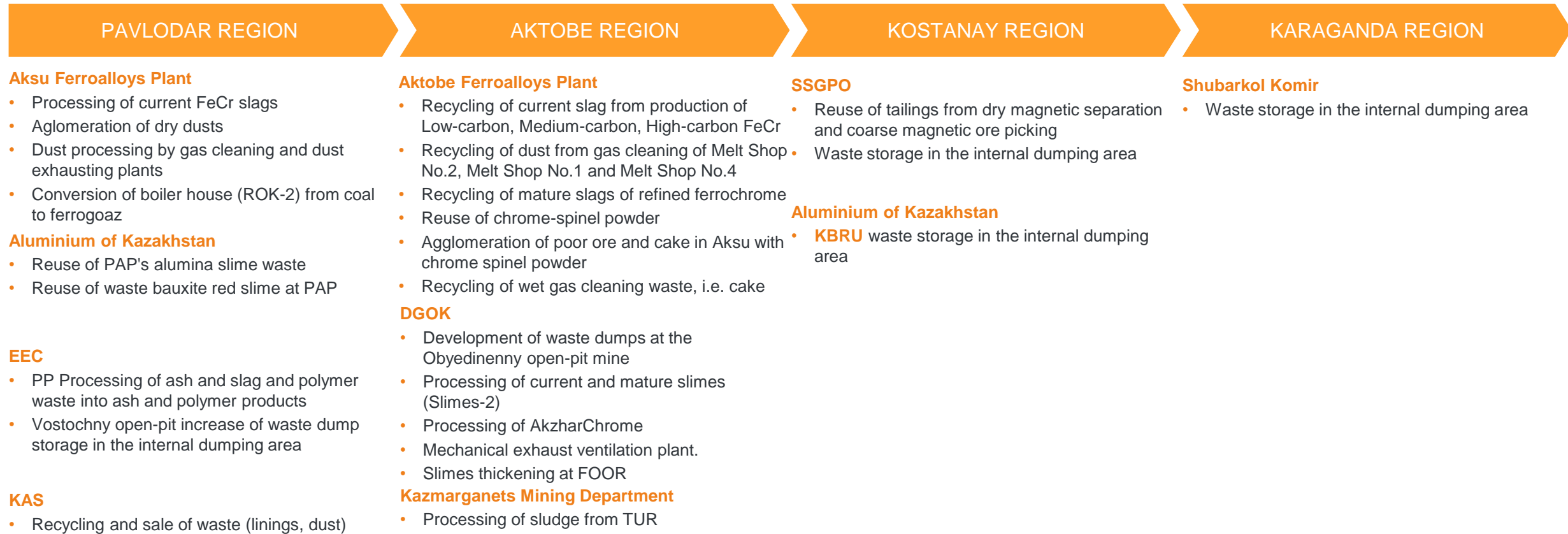
Shubarkol Komir:

- Treatment facilities reconstruction project for domestic and flood waters from the territory of the enterprise and shift camp
- Tree planting (annually)
- Other

Manganese of Zhairam:

- Construction of wastewater treatment facilities for the shift camp
- 3-Energoortalyk:
- Tree planting





Waste recycling is accompanied by marketable product production

# HAZARDOUS WASTE PROCESSING ACTIVITIES FOR 50% OF VOLUME OF WASTE PRODUCTION BY 2030



## List of hazardous waste

### Slimes and residues on filters from gas cleaning

- TNC Kazchrome JSC Aksu Ferroalloys Plant

### Solid waste from gas cleaning

- Aksu Ferroalloys Plant
- Aktobe Ferroalloys Plant
- Donskoy Ore Mining and Processing Plant

### Sludge and residues on filters from gas cleaning

- Sokolov-Sarbay Mining Production Unit

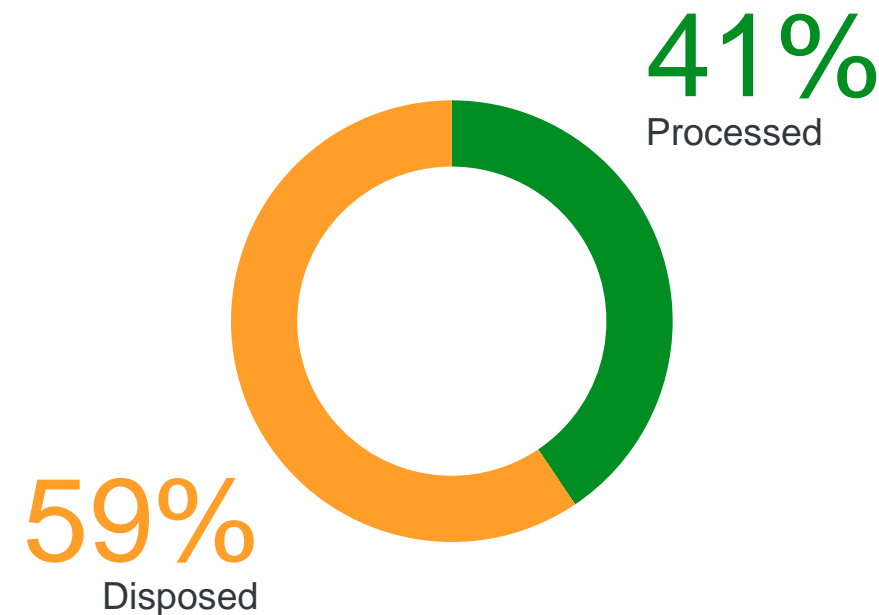
### Other hazardous waste recyclable only by special organizations

- Fluorescent lamps and other mercury-containing waste, insulation materials containing asbestos, PCBs (polychlorinated biphenyls), lead batteries, paint and varnish waste containing organic solvents or other hazardous substances, wood containing hazardous substances, etc.

## Processing activities

- Reuse/return to production on its own and other Assets
- Handing over to specialized organizations for recycling, destruction and burial

Processing volumes in 2023 amounted to 41%



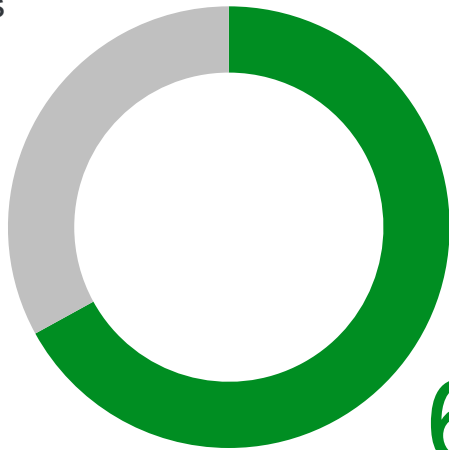
The volume of hazardous waste production within the Group from the total waste production is about 0.1%



Volumes of PCB disposal since 2014, pcs.

# 33%

In the process  
of disposal



# 67%

Disposed



ERG has been implementing PCB Decommissioning and Destruction Programs since 2013



PCBs: equipment is packaged in accordance with UN requirements



Destroyed by specialized organizations under contract in EU countries, such as France and Belgium (there are no such plants in the Republic of Kazakhstan)



Transported to EU countries, by air transport



The destruction of PCB-containing equipment and waste is performed in accordance with the UN Convention on Persistent Organic Pollutants and the legislation of the Republic of Kazakhstan

Processing of refinery slags of Aktobe Ferroalloys Plant, th. tons



Slag crushed stone, sand



Concentrate

Stabilization of refinery slags from Aktobe Ferroalloys Plant (Melt Shop No.2)

Before stabilization



After stabilization



Gas cleaning dust briquetting section



Wet gas cleaning sludge (cake), previously transferred to third-party organizations for disposal, has been used in the production of briquettes and slag blocks. The volume of dust from gas treatment plants processed into briquettes is about 30 thousand tons

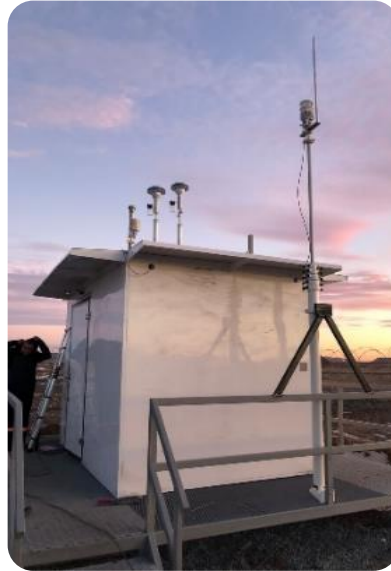
2019

**1 station** has been installed in PAP's SPZ Aluminium of Kazakhstan



2021-2022

**7 stations** has been installed in SPZ Kazchrome (DGOK, AksFP, AktFP), EEC (Vostochny open-pit, PP). Investments – **T 1,3 bln**



2021-2023

Automated monitoring systems installed at 53 emission sources and two water discharge spillways. Investments – about **T 16 bln**



2024

Commissioning and adjustment of equipment, connection of automated monitoring system to the information system of a governmental agency

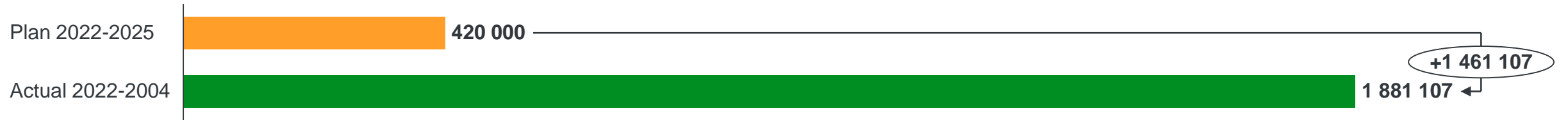


Data from the automated monitoring system at the SPZ boundary of Aluminium of Kazakhstan are broadcast online on LED monitors in Pavlodar city

# EXECUTION OF SIGNIFICANT PROJECTS OF THE ERG ENVIRONMENTAL PROGRAM LANDSCAPING MEASURES



## Number of trees by Group, pcs.



## Actual by regions for the period from 2022-2024, pcs.



PAVLODAR<sup>1</sup>  
REGION

1 785 886



AKTOBE  
REGION

44 345



KOSTANAY  
REGION

40 250



KARAGANDA  
REGION

4 993



TURKESTAN  
REGION

5 633

1. In accordance with the memorandum on mutual cooperation between the Akimat of Pavlodar region ERG will plant 1,714,200 units of green plantings on the territory of the state forest fund according to the signed agreement



- Public hearings on projected activities
- Development of manuals for environmental education
- Informing stakeholders about ERG's environmental activities on ERG's official website, in mass media and social networks, Sustainability report
- Online and offline meetings with non-governmental organizations, feedback to be taken into account in the Group's activities. For example: to assess material sustainability issues, questionnaires and interviews with members of the public and interested stakeholders. The feedback received allows the Group to improve its sustainable development activities.
- Development of green spaces as a means to reduce and adapt to climate change
- Involvement of NGOs in the implementation of biodiversity conservation and other environmental activities
- Conducting tours around the Group's enterprises in the regions for the public concerned, students, etc.





To be the best at what we do.

Develop together with the world,  
staying true to your values.

To ensure the prosperity of those  
who rely on us through careful  
unlocking the potential of the Earth  
and humanity.

THANK YOU FOR YOUR ATTENTION!

